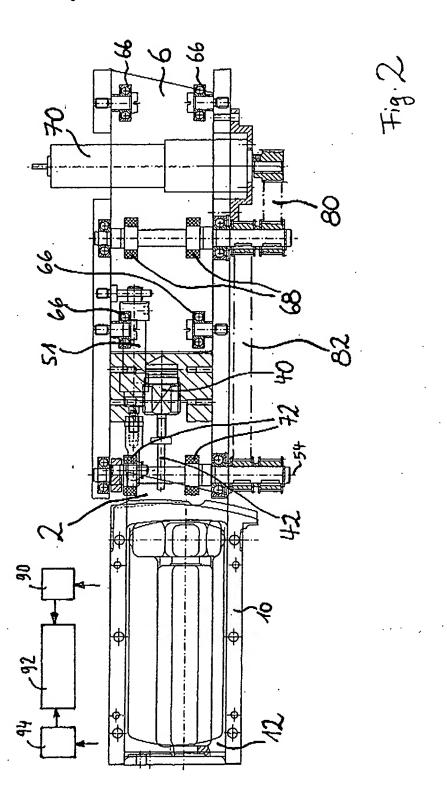


Inventor: Joachim SCHICKE
Attorney Docket No.: 31512-176923
Title: METHOD OF AND APPARATUS FOR
EPLACHOR CUTTING IMPLEMENTS IN ÉVERING MACHINES



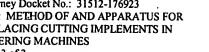


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REPLACING CUTTING IMPLEMENTS IN

SEVERING MACHINES

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knife changing apparatus in starting position ·Aa knife 2 has completed a preselected maximum number of cuts Fig. 3 cutoff arrested, knife 2 moved from operative position Ba kaife 2 ready for removal from knife holder knife changing apparatus 1 in motion to loading position · Ca apparatus l in loading position ۱,۳ actuation of the bolt 42 of I,M Dunlocking unit 38 **D**b ij is there a knife 2 in the ... used knife 2 still in holder 4? the holder 4 ľØ 13 prime mover 70 started knife removing unit 50 ľU activated is knife 2 still clamped? " knife 2 is replaced return knife changing apparatus to starting position knife changing apparatus back in --starting position; is knife 2 still apparatus l in startin the holder 4? 6ia 61 is the unit 50 inactive? determination of clamping action by withdrawing unit 50